

# Stark-Bieger

CH-6210 SURSEE • SWITZERLAND

**Biegen**  
Bending

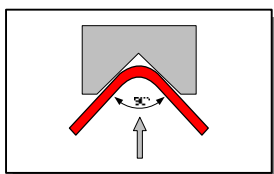
**Formen**  
Step Forming

**Prägen**  
Pressing

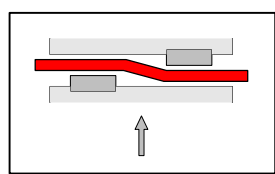


- ⇒ **Winkelprogrammierung und automatischem Nachbiegen**  
Programmable angle control and automatically re-bent
- ⇒ **Biegewinkel und Anschlagmasse einfach programmierbar**  
Easily programmable bend angle and back gauge measurements
- ⇒ **Automatische Berechnung der Zuschneidlänge**  
Automatic calculation of the cutting length

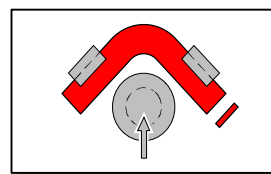
**Biegen**  
Bending



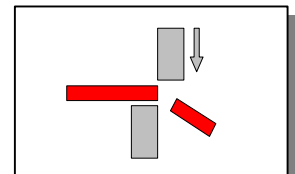
**Formen**  
Step Forming



**Hochkantbiegen**  
Edge bending

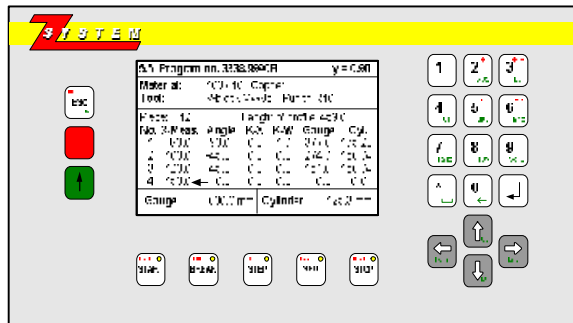


**Scheren**  
Shearing



# Stierli-Bieger biegt fast alles...

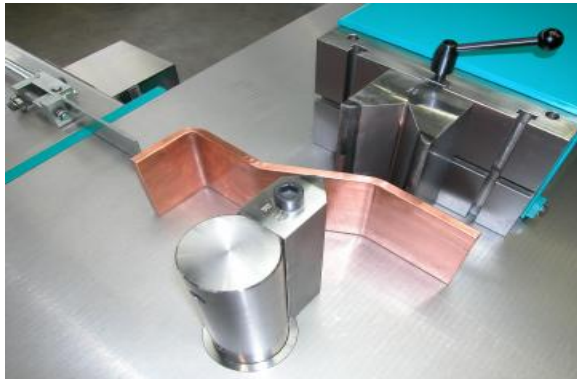
**Bedienerfreundliche Steuerung**  
User-friendly control



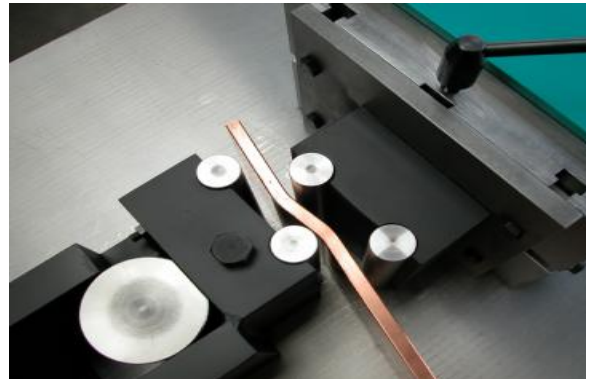
**Einfache Winkelprogrammierung**  
Easily programmable angle control

5.5 Angle bending progr.		No. example	
<b>Material:</b>	100 / 8	Copper	
<b>Tools:</b>	Vee-block MW65/55	B.punch R5/55	
<b>Piece</b>	9	Profile length: 454.3 mm	
<b>No.</b>	<b>X-Measur.</b>	<b>Angle</b>	<b>K-X</b>
1	80.0	90.0 ←	0.0
2	100.0	45.0	0.0
3	120.0	30.0	0.0
4	150.0	0.0	0.0
<b>Back gauge</b>	600.0 mm	<b>Cylinder</b>	125.3 mm

**Biegen bis CU 300/30 mm**  
Bending copper up to 300/30 mm



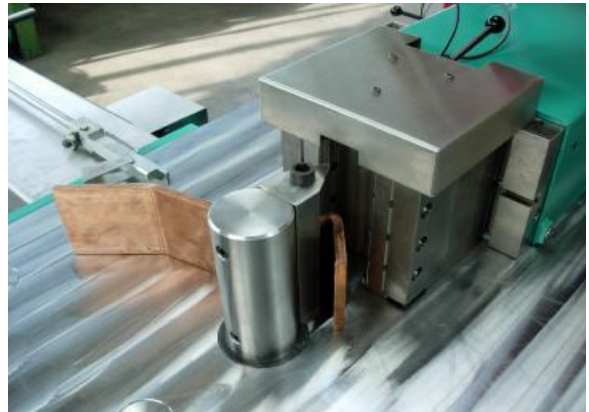
**Absetzen...**  
Step forming ...



**Hochkantbiegen**  
Edge bending



**Rückfederungs Ausgleich**  
Spring back compensation



# Stierli-Bender can bend almost anything

**Technology + Production:**

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